

CIGARETTE SPECIFICATION

STOCKTON STREET  
MERIT ULTRA LIGHTS 83MM REGULAR FTB - GCC TAR/NICOTINE  
BRAND CODE-1800 (GCC)

EFFECTIVE DATE: 12/20/90  
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 34 83 86 87 204

CIGARETTE LENGTH	:	83.0	MM					
TOBACCO ROD CIRCUM.	:	24.80	MM	ISO TAR	:	4.0	MG/CIGT	3.5 - 5.0
TOBACCO ROD LENGTH	:	56.0	MM					
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.40	MG/CIGT	.34 - .46
TIPPING LENGTH	:	32.000	MM					
TOTAL R.T.D.	:	11.20	IN. H2O					
DILUTION TARGET	:	63.0 +/-	5.0 %					

TIPPING PAPER /USE UP: 64MM X 3200M CK/WHIT SGL PPT KC-236M2 12-224-B LASER PERF.  
REPLACE WITH/USE UP: 64MM X 3200M CK/WHIT SGL PPT KC-236M2 12-224-C LASER PERF.  
REPLACE WITH : 64MM X 3500M CK/WHIT SGL PPT KC 236M2 12-225-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A1010 - 13.00% MERIT ULTRA LIGHTS REGULAR FTB  
\*\* NO TROPICAL FOR THE MERIT ULTRA LIGHTS BLEND \*\*

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 50CU/2.0% (KC611/EC511) 10-022-A  
REPLACE WITH : 27.25MM X 6700M 46CU/2.0% (KC611/EC511) 10-706-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : PACK PRINT TAR/NICOTINE 11.0/0.40 MG/CIGT., ISO.

REASON FOR CHANGE : TIPPING PAPER 12-224-B @ 0.50CM ADDED TO SPEC TO  
: DEplete INVENTORY USE UP & REPLACE WITH 12-224-C  
: @ 0.80CM USE UP & REPLACE WITH 12-225-A @ 0.80CM  
: & 3500M. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : K. V. SMITH  
PREPARATION DATE : 12/17/90

PRINTING DATE : 12/17/90  
PRINTING TIME : 17:22:21

APPROVED BY:

*Charles L. Bates*

SUPERCEDES SPECIFICATION DATED: 12/13/90

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